



Proudly Presents a Professional Training Seminar

Strategic Fuels Blending Management and Technology

Course Instructor: Dr. Suresh S. Agrawal Founder & CEO, Offsite Management Systems LLC, Houston, USA

October 10-12, 2018

(8AM - 5PM)

Beijing, China

Registration and Welcome October 10, 2018 8AM-9AM

Venue: Hotel Fairmont 8 Yong An Dong Li, Jian Guo Men Wai Avenue,

Chaoyang District, Beijing, China, 100022, Email: <u>beijing@fairmont.com</u>, TEL + 86 10 8511 7777

(Participants can avail of the special group discounted room rate)

(Venue subject to change without notice and all registrants will be informed by email and/or phone to inform of any changes in the venue, if any)

Fee: US\$ 2,995 / person Early Bird US\$ 2,945 / person if registered before August 10, 2018 Deadline to Register is September 10, 2018

Only limited seats available, so hurry to reserve your spot!





Payments and Confirmation

Payment Options

Payment can be made by credit card or bank transfer-whichever is more convenient for you. For international funds transfer, please contact us for account information at training@globaloms.com

Discounts

- Early Bird discount: Register early and receive a discount of \$50. Registration must be received 30 days prior to the beginning of the course date. Coupon code is "early-bird-special"
- Group Discount: Register 3 or more attendees from the same organization and receive discount of \$50/person. This can be used also with Early Bird Discount if eligible. Coupon code is "group-discount"

Confirmation Letter

OMS confirms in writing after the seat registration has been received. However, the final course registration will be confirmed only after the payment in full. If you have not received confirmation letters after seat registration and/or payment for an OMS Public Course, please contact <u>training@globaloms.com</u>

What would the course fee include?

- Mid-morning breakfast, lunch and after-noon tea/snacks.
- Dinner with the instructor on the second day of the course
- 125+ pages Course Manual with 800+ course slides
- Free copy of 811 pages, Valued US\$260 book MNL58-Petroleum Refining and Natural Gas Processing, Published by ASTM International and Edited By Riazi M., Eser Semih, Agrawal Suresh, Peña Díez José, Published: 2013 (<u>http://www.astm.org/DIGITAL_LIBRARY/MNL/SOURCE_PAGES/MNL58.htm</u>)
- Free consultation with your refinery specific challenges on the last day of the course.

Cancellation and Refunds

Can't make your scheduled course?

If you are unable to attend your registered course, simply send a request for a substitute course schedule in the future. Contact training@globaloms.com to transfer and be aware that transfers are subject to space allocation. There is no additional charge for transferring to a different course in future. However, cancellation on or after the first day of a course is subject to forfeiting of the full course fee. Please see our refund policy below for more details.



Training Seminars

Refund Policy

OMS will provide refund per following schedule of cancellation request before start of the event:

- More than 21 days 100 % refund
- Between 14 to 21 days 75% refund
- Between 7 to 14 days 50% refund
- Before 7 days No refund

If you wish to cancel or change your registration, please contact <u>training@globaloms.com</u>. OMS will refund your payment 100% less processing fee if the course fee is cancelled by OMS due to inadequate number of registrations.

Policies

Travel

OMS is not responsible in any way for the purchase of non-refundable airline tickets or the cancellation / change fees associated with canceling a flight. OMS encourages attendees to call and confirm whether a specific course is running before purchasing airline tickets. OMS retains the right to cancel a course until 3 weeks prior to the scheduled presentation date.

Dress - Casual business attire

Personal Property

Attendees are responsible for all personal belongings during the length of the course while in hotel and other meeting space; this includes all breaks, lunches, and overnight accommodations. OMS does not assume responsibility for any missing or damaged articles.

Additional information Statements made by instructors do not represent the position of OMS. No audio-recording or videotaping is permitted. OMS reserves the right to substitute an instructor(s). Course prices are subject to change without notice.

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OFFSITE MANAGEMENT SYSTEMS LLC

Offsite Operations Automation Consultants and Solution Providers for Chemical, Oil & Gas (COG) Industries

OMS-02 Strategic Fuels Blending Management and Technology

INTRODUCTION

It is becoming difficult for refining industry worldwide to cope with strict fuel quality and emission control requirements and regulations by local and foreign consumers and authorities. Unstable and high crude oil prices add further to their plights. Refiners are resorting to methods to conform to low sulphur, low toxic content fuel specifications, and finding that advanced control, and optimization system in addition to process unit modification and additions is a one of the suitable, workable, and economical solutions. However, successful implementation of an advanced control and optimization system for gasoline, diesel and fuel oil products requires that plant both operators and engineers alike understand in details the technology and operations of such system available in the market place today.

The information imparted during the seminar will affirm the existing knowledge and increase learning and comprehension of fuel blending systems, thereby contributing toward efficient and economic management. The seminar will cover all technical, operational, modeling, and economical aspects of fuels blending control and optimization systems.

One of the salient features of this seminar is to discuss the problems of blending operation, if any, in the registrant's own refinery and receive valuable feedback from the world's leading blending expert. Attendees are encouraged to take advantage of this session. A questionnaire is given to the registrants to prompt their interaction for this session.

TRAINING OUTLINE

• Day-1 Overview of blending operation

- 1. Overview of Refining
- 2. Refinery Offsite Operations
- 3. Fuel Blending Operations in Refining
- 4. Blending Problems and Challenges
- 5. Blenders Configurations
- 6. Tank Farm and Automatic Tank Gauging System
- 7. Pumps, MOV's and Control Valves
- 8. Additives Control and Monitoring
- 9. Blend Header Design Considerations
- 10. Quality Relationships and Measurements
- 11. Lab Analysis of Stock and Product Qualities
- 12. Online Analysis of Stock and Header Qualities
- 13. Model Based Tank Qualities Measurement
- 14. The Mysteries of Octane
- 15. Octane Measurement by Knock Engine
- 16. Integrated Analyzers Technology and Applications
- 17. Octane Measurement by Spectrum based technology
- 18. Comparison of Knock engine versus Spectrum based methods
- 19. NIR and NMR versus CFR analyzers Selection and Cost Effectiveness

Day-2 Advanced Blend Control, Optimization and Planning

- 1. Linear Blend Models
- 2. Non-linear Blend Models
- 3. Methods to Handle Blend Non-linearity
- 4. Control Matrix of Qualities
- 5. Spectrum based Blend Indexes
- 6. Advanced Blend Control Strategy
- 7. Blend Optimization
- 8. How to estimate and update Blending values
- 9. Gasoline, Diesel and Fuel Oils Specifications
- 10. Biofuels A perspective Part-I Gasohol
- 11. Biofuels A perspective Part-II
- 12. Optimum Blend Control System Strategy
- 13. Regulatory Blend Control Operations
- 14. Blend Trim Control

- 15. Refinery-wide Planning & Scheduling
- 16. Ethanol Blending
- 17. Offline Blend Planning and Optimization
- Demonstration of An Offline Blend Optimizer System
 Lab Exercise to solve an LP problem of a small refinery
- 19. Lab Exercise to solve an EF problem of a small relinery
- Day-3 Blending Project Justification and Implementation
 - 1. Advanced Online Blend Control & Optimization
 - 2. Control and Optimization of run-down blending system
 - 3. Data Reconciliation and Feedback
 - 4. Technology Set of Hardware and software
 - 5. System Architecture Integration and Interfaces
 - 6. Where and how to start
 - Methodology to Assess the Current State of Blending
 - 8. Identifications of Automation Areas
 - 9. The Quality giveaway Concept, Cost and reduction Benefits
 - 10. Project Implementation Phases & Strategy
 - 11. How to realize and sustain benefits
 - 12. Required Enterprise Changes
 - 13. Special Topic Blending and Hydrocarbon Management
 - 14. Putting it All Together
 - 15. Discussion Forum Individual Refinery Blending Operations
 - 16. Feedback and Certificate Awards

The training course covers about 50+ comprehensive topics of 30 minutes each and spans over three days between 9AM-5PM.

COURSE INSTRUCTOR

Dr. Suresh S. Agrawal is founder and president of Offsite Management Systems LLC and has developed and installed innovative and technologically advanced automation software products, and integrated solutions for the automation of offsite operations of Chemical, Oil and Gas (COG) Industries. Dr. Agrawal has 25+ years of experience at senior positions with companies, including being Director of Refinery Offsite Operations at ABB Industrial Systems Inc., Houston, TX. He has also worked with reputable companies such as 3X Corporation, New Jersey and Exxon Corporation, New Jersey. Dr. Agrawal has successfully managed many advanced offsite refinery control projects in numerous countries. He has a doctorate degree (Ph.D.) in Chemical Engineering from the Illinois Institute of Technology, Chicago, and a Bachelor's Degree in Chemical Engineering from Indian Institute of Technology (I.I.T.), Mumbai, India. He has published more than 30 technical papers in the area of advanced control of refinery onsite / offsite operations.

2017-2020 Course Schedule:

Dates	Venue		
6-8 Jun, 2017	Singapore		
12-14 Jun, 2018	Houston, Texas		
11-13 Jun, 2019	Singapore		
9-11 Jun, 2020	Dubai, UAE		

Registration: <u>Click here</u> to visit the course page and then click on above Seminar dates to register and pay online. An email will be sent to you after successful registration.

For further information, please contact

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Training Course

OMS-02 Strategic Fuels Blending Management and Technology Training Curicculum

	Day-1 Overview of Blending operation	D	Day-2 Advanced Blend Control, Optimization and Planning		Day-3 Blending Project Justification and Implementation		
7	Session-1 Overview and fundamentals	_	Session-1 Linear and non-linear Blend Models		Session-1 Online Blend Control and Optimization		
	Overview of Refining	<u>ب</u>	Linear Blend Models	စု	Advanced Online Blend Control & Optimization		
nle	Refinery Offsite Operations	nle	Non-linear Blend Models	e e	Control and Optimization of run-down blending system		
po	Fuel Blending Operations in Refining	- p	Methods to Handle Blend Non-linearity	- R	Data Reconciliation and Feedback		
ž	Blending Problems and Challenges	ž	Control Matrix of Qualities	ž	Technology Set of Hardware and software		
			Gasoline, Diesel and Fuel Oils Specifications		System Architecture - Integration and Interfaces		
	Session-2 Blending field equipment	_	Session-2 Blend Optimization and Specifications		Session-2 Blending Project Justification		
Module-2	Blenders Configurations	y	Advanced Blend Control Strategy	<u> </u>	Where and how to start		
-	Tank Farm and Automatic Tank Gauging System	<u>-</u>	Blend Optimization	2	Methodology to Assess the Current State of Blending		
qu	Pumps, MOV's and Control Valves	qul	How to estimate and update Blending values	Ξ	Identifications of Automation Areas		
Jo V	Additives Control and Monitoring	ê	Spectrum based Blend Indexes	8	The Quality giveaway - Concept, Cost and reduction Benefits		
2	Blend Header Design Considerations	2	Biofuels - A perspective Part-I Gasohol	Σ			
			Biofuels - A perspective Part-II Biodiesel				
3	Session-3 Qualities Analysis and Measurements		Session-3 Regulatory Blend Control	Ξ	Session-3 Blending Project Implementation		
e	Quality Relationships and Measurements	<u>-</u>	Optimum Blend Control System Strategy	2	Project Implementation Phases & Strategy		
qu	Lab Analysis of Stock and Product Qualities	무	Regulatory Blend Control Operations	크	How to realize and sustain benefits		
10	Online Analysis of Stock and Header Qualities	ę	Blend Trim Control	ĕ	Required Enterprise Changes		
~	Model Based Tank Qualities Measurement	2	Ethanol Blending	≥	Special Topic - Blending and Hydrocarbon Management		
	Session-4 All about octane and its measurements	-	Session-4 Offline Blend Optimization and Planning		Session-4 Wrap-up and Winding down		
4	The Mysteries of Octane	œ	Refinery-wide Planning & Scheduling	2	Putting it All Together		
6	Octane Measurement by Knock Engine	lodule4	Offline Blend Planning and Optimization	5	Discussion Forum - Individual Refinery Blending Operations		
qu	Integrated Analyzers Technology and Applications		Demonstration of An Offline Blend Optimizer System	크	Feedback and Certificate Awards		
40	Octane Measurement by Spectrum based technology		Lab Exercise to solve an LP problem of a small refinery	ĕ			
~	Comparison of Knock engine versus Spectrum based methods	~		Σ			
	NIR and NMR versus CFR analyzers - Selection and Cost Effectiveness						

Notes: Each topic duration is 20-30 minutes, Total number of slides are 800+ Copyright 1998-2015 Dr. Suresh S Agrawal, Offiste Management Systems LLC, All rights reserved.

	OM	<mark>S Strategic Tr</mark>	aining Courses	Curriculum		
		for Refiner	y Offiste Opera	tions		
OMS course No>		OMS-01	OMS-02	OMS-03	OMS-04	
Business Function	Responsibility	Automation of Refinery Offsite Operations	Strategic Fuels Blending Management and Technology	Principles and Applications of LP/NLP Programming in Refining Industry	Hydrocarbon Management in the Refinery Industry	
	Refinery Manager	•	<u> </u>	•	•	
	OM&S Manager	•	•	•	<u> </u>	
Management	Blending Manager		•	•	•	
	Control System Manager					
	IT Manager			•	•	
Planning and	Refinery Planner			•	•	
Scheduling	Refinery Scheduler			•	•	
	Process Engineer		•	•	•	
	Blending Engineer	•	•	•	•	
Engineering	Control System Engineer		•	•	•	
	IT Engineer/Analyst	•	<u> </u>	•	•	
	Analyzer Engineer	<u> </u>	•	O	<u> </u>	
	Offsite Operators	•	•	•	•	
Orenetiene	Blending Operator	•	•		•	
Operations	Field Operator	•	<u> </u>	•	•	
	Maintenance		<u> </u>	O	•	
Tue dama	Fuels Traders	\bigcirc	•	•	<u> </u>	
Traders	Crude Traders	<u> </u>		O	•	
	Finance Manager	•	\bigcirc	\bigcirc		
Finance	Yield Accountant			•		
	Finance Analyst			0		
Optional	Recommended	• N	landatory	•		

Past Participants



DFFSITE MANAGEMENT SYSTEMS LLC

Offsite Operations Automation Consultants and Solution Providers for Chemical, Oil & Gas (COG) Industries

Strategic Training Curriculum for the Management , Control, Optimization and Reconciliation of Refinery Offsite Operations

1. <u>OMS-01 Strategic Management and Automation of</u> <u>Refinery Offsite Operations</u>



This workshop aims at improving the attendees' knowledge and understanding of the principles of operation and decision-making involved in the management of refinery offsite operations, such as crude / products blending control and optimization, tanks farm management, terminal and custody transfer, oil movement etc.

This workshop will affirm the existing knowledge and increase learning and comprehension of the various systems of refinery offsite automation, thereby contributing toward efficient and economic management of the operations.

2. <u>OMS-02 Strategic Fuels Blending Management</u> <u>and Technology</u>



It is becoming difficult for refining industry worldwide to cope with strict fuel quality and emission control requirements and regulations by local and foreign consumers and authorities. Unstable and high crude oil prices add further to their pain. Refiners are resorting to methods to conform to low sulphur, low toxic content fuel specifications, and finding that advanced control, and optimization system, in addition to process unit modification and additions, is a suitable, workable, and economical solution.

However, successful implementation of an advanced control and optimization system for gasoline, diesel and fuel oil products requires that both plant operators and engineers alike understand in details the technology and operations of such system available in the market place today. This workshop will cover in details each aspect of hardware, field equipment, software, interfaces and over-all integration of an advanced blend control system to leave the attendees with deep understanding and working knowledge of such a system. 3. <u>OMS-03 Principles and Applications of Linear /</u> Non-linear Programming in the Refining Industry



Advanced process control strategies invariably use linear and nonlinear programming methods to solve complex and non-unique process models solutions. These techniques are employed in refinery planning, blend recipe formulations, optimum operating parameters for process units, etc.

The information imparted during this workshop will introduce the techniques of linear programming and affirm the shared knowledge by hand-on lab exercise. Attendees can bring information about their own refinery and blending operations to solve them using actual commercial system demonstrated in the course. The seminar will cover all technical, operational, modeling, and economical aspects of planning, optimization of daily refinery operations.

4. <u>OMS-04 Hydrocarbon Management in the Refining</u> Industry



The term Hydrocarbon management or mass reconciliation or oil loss all mean to the balancing of the input and output of a refinery. The typical best run refineries average imbalance is between 0.35-0.55% of refinery crude throughput and this translates into yearly loss of 35-60M\$ for a 300KBD refinery with crude price of \$100/bl.

The information imparted during this workshop will introduce the principles of hydrocarbon losses and their methodology to reconcile using automation technology. This seminar will also discuss various software systems used in the industry.



OFFSITE MANAGEMENT SYSTEMS LLC

Offsite Operations Automation Consultants and Solution Providers for Chemical, Oil & Gas (COG) Industries

These training courses cover about 45 topics of 30-45 minutes each and each spans over three to five day's duration depending upon local working hours. These courses are offered as both a public and/or private course directly by OMS and /or in affiliation with various training institutions worldwide.

The extensively hands-on lab exercises use real-life problems and three commercial software licensed for the training purposes are used to demonstrate and train the attendees in actual problem solving methodology. It is, therefore, advisable for attendee to bring his/her laptop to gain maximum individual exposure to methodology shared in this course. Attendees are encouraged to contact the course instructor via hosting training institute sufficiently in advance of course date to get information about required data to use their specific refinery and blending operations in the lab exercises.

2015-2020 Global Training Schedule							
Month	OMS01	OMS02	OMS03	OMS04	Venue		
Mar-2017	14-16				Houston, Texas		
Jun-2017		6-8			Singapore		
Sep-2017			12-14		London, UK		
Dec-2017				12-14	Mumbai, India		
Mar-2018	13-15				Dubai, UAE		
Jun-2018		12-14			Houston, Texas		
Sep-2018			11-13		Dubai, UAE		
Dec-2018				11-13	London, UK		
Mar-2019	12-14				Mumbai, India		
Jun-2019		11-13			Singapore		
Sep-2019			10-12		Houston, Texas		
Dec-2019				10-12	Dubai, UAE		
Mar-2020	10-12				London, UK		
Jun-2020		9-11			Dubai, UAE		
Sep-2020			8-10		Singapore		
Dec-2020				15-17	Houston, Texas		

Who Should Attend?

OMS Training seminars are very comprehensive in nature and cover 50-60 topics of 25-30 minutes each. Each topics are carefully selected for all three courses to cover management, control, and optimization of refinery offsite operations, which produce 80-90% of refinery products. It is almost pertinent that refinery professional are trained adequately and continuously to perform their job functions. These courses are aimed at the following professionals in varying degrees of interests and jo requirements.

- Management Refinery Manager, OM&S Manager, Blending Manager, Control System Manager and IT Manager
- Planning and Scheduling Refinery Planner, Refinery Scheduler and Blending scheduler
- Engineering Process Engineer, Blending Engineer, Control System Engineer, IT/Engineers/Analyst and Analyzer Engineer
- Operations Offsite operators, Blending Operators, Field Operators, Maintenance Staff
- Financial Finance Manager, Yield Accountant, Finance Analyst

Following matrix gives a guideline for various above professionals to attend which training courses.

		Strategic Training Curriculum					
		1	2	3	4		
Business Function	Responsibility	Automation of Refinery Offlite Operations	Strategic Fuels Mending Management and Technology	Principles and Applications of LP/NLP Programming in Refining Industry	Hydrocarbon Management in the Relinery Industry		
	Refinery Manager	0	0	0	0		
	OM&S Manager		•	0	0		
Management	Blending Manager	۲			•		
	Control System Manager	0	0	0	0		
	IT Manager	0	0	•			
Planning and	Refinery Planner	0	0		•		
Scheduling	Refinery Scheduler	0	0		•		
	Process Engineer	•	•				
	Blending Engineer	•	•	•			
Engineering	Control System Engineer	0	٠				
	IT Engineer/Analyst	0	0	•			
	Analyzer Engineer	0	•	0	0		
	Offsite Operators	•	•	0	0		
	Blending Operator		•	0	0		
Operations	Field Operator	•	0	0	0		
	Maintenance	0	0	0	0		
2.33	Fuels Traders	0		0	0		
Traders	Crude Traders	0	•	0	0		
	Finance Manager	0	0	0	0		
Finance	Yield Accountant	۲	0	0	•		
	Finance Analyst	0	0	0			

COURSE INSTRUCTOR

Dr. Suresh S. Agrawal is founder and president of Offsite Management Systems LLC and has developed and installed innovative and technologically advanced automation software products, and integrated solutions for the automation of offsite operations of Chemical, Oil and Gas (COG) Industries. Dr. Agrawal has 25+ years of experience at senior positions with companies, including being Director of Refinery Offsite Operations at ABB Industrial Systems Inc., Houston, TX. He has also worked with reputable companies such as 3X Corporation, New Jersey and Exxon Corporation, New Jersey. Dr. Agrawal has successfully managed many advanced offsite refinery control projects in numerous countries. He has a doctorate degree (Ph.D.) in Chemical Engineering from the Illinois Institute of Technology, Chicago, and a Bachelor's Degree in Chemical Engineering from Indian Institute of Technology (I.I.T.), Mumbai, India. He has published more than 20 technical papers in the area of advanced control of refinery onsite / offsite operations.

For further information, please contact

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COURSE INSTRUCTOR PROFILE



Dr. Suresh S. Agrawal Founder and CEO Offsite Management Systems LLC Houston, Texas, USA Email: s.agrawal@globaloms.com Phone: 281-650-3707



Dr. Suresh S. Agrawal is president of Offsite Management Systems LLC (OMS), Houston, Texas, USA. OMS specializes in advanced process control systems and has developed, installed and managed many innovative and technologically advanced automation software products, and integrated solutions for the automation of offsite operations of Chemical, Oil and Gas (COG) industries in countries like India, Mexico, Columbia, USA and Eastern and Western European countries.

He graduated from Indian Institute of Technology, Mumbai, India with a Bachelor of Chemical Engineering in 1972. He obtained a Master of Chemical Engineering from Illinois Institute of Technology, Chicago, USA in 1975 and gained his Ph.D. degree in Chemical Engineering from Illinois Institute of Technology, Chicago, USA in 1981.

Dr. Agrawal has 30+ years of experience at senior technical / management positions with international companies and he has successfully managed many advanced refinery process control projects in numerous countries. Dr. Agrawal is a registered professional engineer in the state of Illinois, USA and is a member of American Institute of Chemical Engineers and Instrumentation Society of America. He has published and presented 20+ papers in international publications and conferences in the areas of advanced process control. He has also acted as a consultant to a number of refining and process industries worldwide, and delivers training seminars in the areas of his expertise.